

Checklist UHV 300mK STM

Version 1.7 – modified june 12, 2007

Date:.....

Operator(s):.....

*Starting position: Insert with scanner and 1K-shield attached is suspended in cryostat.
Top flange is closed.*

I. Scanner, Insert and Cryostat

- Check STM wirings (bias, signal, piezo's, CERNOX thermometer)
- Check HELIOX wirings (thermometers, heater, see manual)
- Connect 1K capillary Swagelok. Don't forget capillary fixing screw ("borgschroefje").
- Move insert (retract in highest position and extend fully down and retract back). Check for jamming.
- Mount N2 shield such that it does not touch the capillary and the sides. Check again for insert motion and that the insert won't jam the N2-shield doors.
- Pump OVC.

Remarks:

.....

II. UHV Chamber

- Raise cryostat to its highest position on air-pillars and PUT wooden SAFETY BLOCKS in place.
- Mount water cooling ring and make sure you mount a loop for manual opening of N2 shield doors.
- Put new CF gasket and move chamber under cryostat. Check for wires being squeezed.
- Remove safety blocks. Lower air-pillars, close chamber and mount suspension blocks.
- Raise again cryostat (air-pillars risen till middle). Remove car.
- Check pre-pump rotation direction and water cooling for turbo.
- Start pumping.

Remarks:

.....

III. Bakeout

- Test vertical motion of insert.
- Leak-test flanges that have been changed. Leak-test 1K capillary by flushing helium.
- When pressure is less than 10⁻⁴ mbar, open ion pump and all metal valves on sputtering line.
- Remove Pfeiffer P-gauge and QMS-200.* Cover windows with foil.
- Mount bakeout panels. Connect heaters and thermometers.
- Degas filaments (RGA, Bayard-Alpert, annealing filament), sublimate Ti and burst ion pump.
- Cool down slowly, regularly degasing filaments. Remove bakeout panels.

Remarks:

.....

IV. Cool-down to 4K

- Flush needle-valves (both 1K and sock) with He-gas.
- Close needle-valves and apply some He pressure (via return line) on 1K and sock pumping lines.
- Stop pumping on OVC before cooling.
- Fill both N₂ and He-tanks with liquid N₂. Use restrictor while magnet is above 77 K.
- Blow out N₂ from He-bath using N₂ gas and pump bath to remove the remanent liquid.
- Flush bath with He-gas and check the flow in the capillaries through the needle-valves. Leave 1K needle-valve open while filling.
- Fill liquid He. Bath should be at overpressure before inserting transfer tube.
- When magnet is cold (~4 kOhm) and liquid He level increases, raise transfer tube a bit and increase pressure on He vessel to 400 mbar.

Remarks:

.....

V. Cool-down to 300 mK

- Start flow through 1K capillary and sock. Adjust needle valves to match prescribed flow rates.
- When 1K-pot is cold, open 'V1' on he3-dump.
- When pressure in dump does not drop anymore, close 'V1' and set sorb heater above 50K.
- When he3-pot temp. matches 1K-pot, turn off the sorb heater. Re-open 'V1' to condense last He3. NOTE: between measurements, turn on sorb heater and keep 'V1' closed.

Remarks:

.....